quick install
quick seal
quick removal

Q3-4000®
ceiling filter system
**simplified installation**
Hang the double-channel struts in one direction and you are ready to install the filters. The patented design of the strut and latch pin assembly self-aligns the ceiling.

**no expensive t-grid or gel required**
No grid to install and no gel to pour means significant material and labor savings. This cutting-edge approach makes t-grids obsolete and revolutionizes present-day thinking of cleanroom design and maintenance.

**lighting**
Installs exactly like the filters. High output flush lights are placed only where desired.
**Fire Sprinklers**

Fire suppression ports or complete sprinkler assemblies can be designed into any light assembly.

**Patented Locking Mechanism**

The spring-loaded pins lock the filters and lights securely in place, allowing for the easiest installation, replacement and maintenance.

**Lift and Lock Simplicity**

Filters no longer have to be angled up into the plenum. Simply lift each filter into position and a twist of the wrist with a standard hexdriver secures it in place. Installation is achieved in seconds instead of minutes.
the Q3-4000® accommodates any or all of the following combinations:

- HEPA-HOOD™ ducted modules
- standard or ENERGY-SAVER® filters in any efficiency
- fan filter units
- PERMA-HOOD™ roomside replaceable modules

suggested specifications

Filter ceiling system shall be Q3-4000 Gridless™Ceiling Filter System as manufactured by HEPA Corporation of Anaheim, California. All filters, lights and blank panels shall inter-lock into the supporting structures using spring-loaded latches and double-channel struts. No T-grid, gaskets, or gel channels shall be allowed. The system must be engineered for seismic Zone 4 stability. All double-channel strut and frame material shall be anodized extruded aluminum and be constructed to exact room dimensions of __"x __"x __". The entire system shall use only environmentally friendly adhesives and sealants.

Products are covered by U.S.P. 5,871,556; 5,946,875; 6,070,383; 6,174,342; 6,183,528; 6,190,431; 6,270,546; 6,267,793; and other foreign patents.